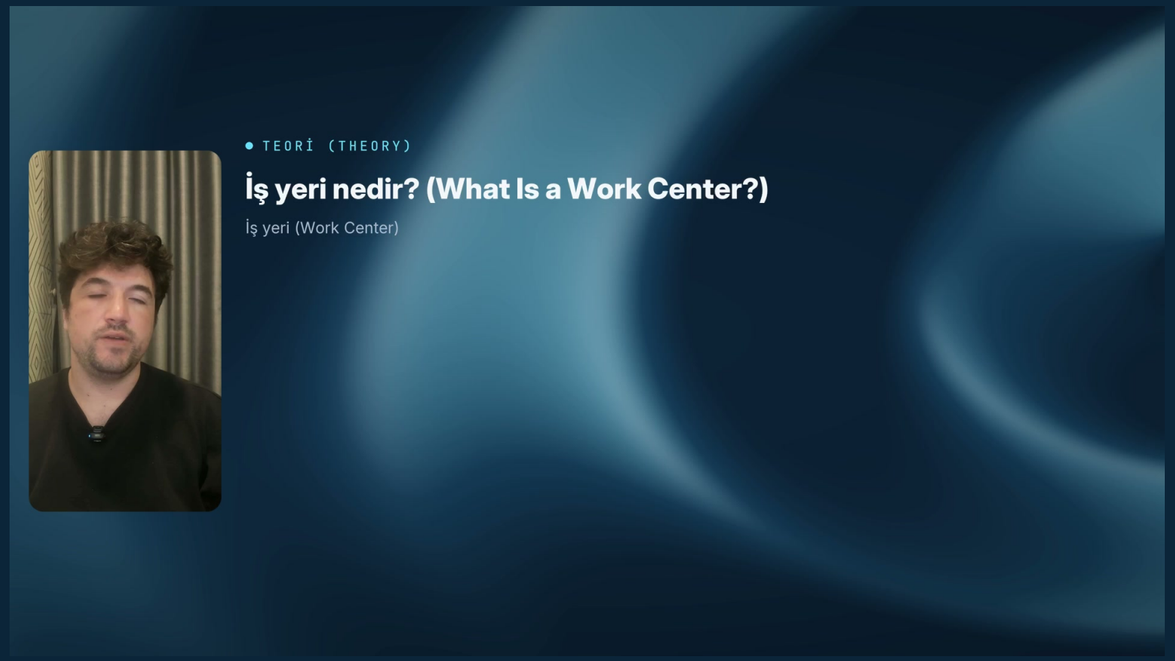
A work center is more than a building



Lesson frame · 00:22

01 Resource: a unit capable of performing work

02 Responsibility: ownership of the work

03 Planning data: links to capacity and costing

How it differs from a planner group



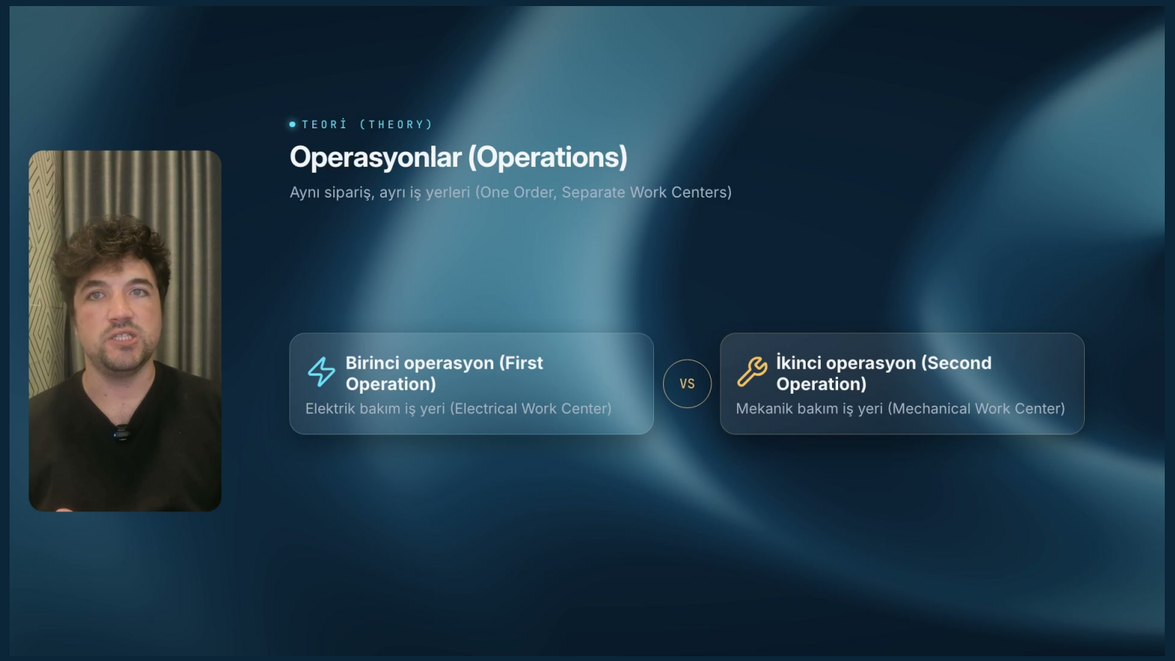
01 Planner group: who plans?

02 Main work center: who has overall responsibility?

03 Operation work center: who performs this step?

Lesson frame · 00:50

Main and operation work centers



01 Order header: overall responsibility

02 Operation 0010: electrical inspection

03 Operation 0020: mechanical inspection

Lesson frame · 01:50

A simple way to understand capacity

01 Gross example: 5 × 8 = 40 person-hours

02 Demand: 46 person-hours

03 Difference: 6 person-hours overload

Cost center and activity type



01 Quantity: 3 hours

02 Example rate: TRY 500 / hour

03 Example labor cost: TRY 1,500

Lesson frame · 02:53

What should we check in an order?

01 Correct task + correct resource

02 Realistic duration and work quantity

03 Correct capacity and costing assignments